

## Material - ASTM A 29 1146

Standard Specification For Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel and Bar

**Group - Ferrous Mild Steel Alloys** 

Sub Group - ASTM A 29 1146 Carbon Steel Compositions For Forging To Hot-Rolled And Cold-Finished Steel and Bar

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Steel and Bar

Chemical Composition			Heat Treatment	
Carbon	C %	0.420 - 0.490		
Manganese	Mn %	0.700 - 1.000	As Raw or Annealing or Normalizing or Hardening and Tempering	
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.080 - 0.130		
Silicon	Si %	0.100 max.		
Aluminium	Al %	0.020 max.		
Niobium	Nb %	0.015 max.		
Vanadium	V %	0.020 max.		
Iron	Fe %	Balance	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	590 - 650
-	-	-	Yield Strength in Mpa	320 min.
-	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	35 - 40
-	-	-	Hardness in HB	170 - 187
-	-		Impact in Joule	-

Cross Reference Table					
Mate	rial	Standard	Country	Grade Belong to the Industry	
G114	160	UNS	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing	
114	16	SAE	USA	Bars, Wire Rods, Plates, Strip, Sheets and Tubing	
114	16	AISI	USA	Steel and Bar	
A 1040	1146	ASTM	USA	Steel	
A 510	1146	ASTM	USA	Wire Rod, Round Wire and Steel	
A 576 1	L1L46	ASTM	USA	Steel and Bar	
A 576	1146	ASTM	USA	Steel and Bar	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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